



# CPIM-MPR<sup>Q&As</sup>

Certified in Production and Inventory Management - Master Planning of Resources

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#### QUESTION 1

The quantity on hand plus the quantity ordered must equal the sum of the demand during the lead time plus the demand during the review period plus safety stock.

- A. True
- B. False

Correct Answer: A

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#### QUESTION 2

How many standard hours are needed to run an order of 200 pieces if the setup time is 1.3 hours and the run time 0.3 hours per piece? How many actual hours are needed at the work center if the efficiency is 130% and the utilization is 70%?

- A. 51.3 standard hours; 67.4 actual hours
- B. 62 standard hours; 60.4 actual hours
- C. 61.3 standard hours; 67.4 actual hours
- D. 61.3 standard hours; 60.4 actual hours

Correct Answer: C

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#### QUESTION 3

Extranet is an internet shared by two or more companies.

- A. True
- B. False

Correct Answer: B

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#### QUESTION 4

A distributor has decided to implement push replenishment throughout its network. Which action is most consistent with this decision?

- A. establishing double order points
- B. establishing a bill of distribution
- C. establishing safety stocks



D. establishing lead times

Correct Answer: B

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#### QUESTION 5

Giving people the authority to make decisions and take action in their work areas without getting prior approval is called:

- A. Empowerment
- B. Dominance
- C. Intensity
- D. Entitlement

Correct Answer: A

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#### QUESTION 6

The formula to calculate the Inventory turns is:

- A. Inventory turns = average cost of goods sold / annual inventory in dollars
- B. Inventory turns = annual cost of goods purchased / average financial measures in dollars
- C. Inventory turns = annual cost of goods sold / average inventory in dollars
- D. Inventory turns = annual cost of goods sold \* average inventory in dollars

Correct Answer: C

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#### QUESTION 7

The level of detail in strategic business plan is:

- A. Not so high
- B. Concerned with general market and production requirements
- C. Both of these
- D. None of these

Correct Answer: C

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#### QUESTION 8



Which of the following are the advantages to use single-level bills?

- A. Duplication of records is avoided
- B. The numbers of records and, in computer systems, the file size are reduced by avoiding duplication of records.
- C. Maintaining bills of material is simplified
- D. All of the above

Correct Answer: D

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#### QUESTION 9

Which one of the following is NOT an input to master production schedule (MPS)?

- A. Forecasts for individual end items
- B. Sales orders
- C. Inventories and existing capacity
- D. Bill of materials

Correct Answer: D

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#### QUESTION 10

With reference to the above example; if the cost of carrying inventory is \$5 per case based on ending inventory, what is the total cost of carrying inventory?

- A. \$2900
- B. \$2300
- C. \$2200
- D. \$3000

Correct Answer: B

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#### QUESTION 11

From a technical perspective, Six Sigma is achieved when the process capability is equal to at least 1.

- A. True
- B. False

Correct Answer: B

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#### QUESTION 12

If demand or lead time is greater than forecast, then what will occur?

- A. Invaluable stock
- B. Unpredictable stock
- C. Stockout
- D. Vulnerable stock

Correct Answer: C

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#### QUESTION 13

An attempt to provide more satisfying meaningful jobs and to use the worker's mental and interpersonal skills is called:

- A. Job assignment
- B. Job design
- C. Job enrichment
- D. Job accomplishment

Correct Answer: B

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#### QUESTION 14

On the average a company has 12week of work-in-process (WIP) inventory and annual cost of goods sold of 36\$ million. Assuming the company works 50 weeks per year. What is the dollar value of the WIP?

- A. \$4, 32,000
- B. \$423,000
- C. \$4, 33,000
- D. \$4, 22,000

Correct Answer: A

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#### QUESTION 15

Which of the following is the right calculation for obtaining the net requirements?

- A. Gross Requirement - Available inventory



- B. Gross Requirement x Available inventory
- C. Gross Requirement / Available inventory
- D. None of the above is true

Correct Answer: A

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