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NAV 2009 Manufacturing

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QUESTION 1

The Production Journal performs many of the same functions as the Consumption and Output Journals. How does the Production Journal differ from the Consumption and Output Journals? Choose the 3 that apply.

- A. When a user closes the Production Journal without posting the changes, a request message is displayed allowing the user to stay in the journal.
- B. Production journals are opened directly from a Planned Production Order line and preset with the relevant data.
- C. Quantities and times already posted for the production order are displayed at the bottom of the journal as actual entries.
- D. Production journals display operations and components together in a logical structure that provides an overview of the production process.

Correct Answer: ACD

QUESTION 2

What status codes are available for production orders?

- A. Simulated, Planned, Released, Finished
- B. Planned, Firm Planned, Released, Finished
- C. Simulated, Planned, Firm Planned, Released, Finished
- D. Simulated, Planned, Firm Planned, Released, Completed

Correct Answer: C

QUESTION 3

You are a consultant implementing Microsoft Dynamics NAV 2009. You are explaining the concept of netting to your client's production planner. For this discussion, you and the planner have agreed to assume a production forecast of 500 bikes for a particular month. You then introduce two scenarios for sales orders for the bikes in that month. For the first scenario, orders are received for 400 bikes. For the second scenario, orders are received for 650 bikes. Based on the sales orders, the planner wants to know the impact the production forecast has on gross requirements. Considering sales orders, how does the production forecast affect gross requirements for each scenario?

- A. Scenario 1 = 100; Scenario 2 = 0
- B. Scenario 1 = 400; Scenario 2 = 650
- C. Scenario 1 = 500; Scenario 2 = 500
- D. Scenario 1 = 900; Scenario 2 = 1,150

Correct Answer: A



QUESTION 4

When a purchase order exists for subcontracted services related to a production order, how can you determine the related production order from the purchase order?

- A. Use the option to view the Reservation Entries from the purchase order.
- B. Add the Prod. Order No., Prod. Order Line No., Operation No., and Work Center No. fields to the purchase order lines.
- C. Use the option to view production orders from the purchase order.
- D. View the Prod. Order No. field on the Manufacturing FastTab of the Purchase Order.

Correct Answer: B

QUESTION 5

Microsoft Dynamics NAV 2009 supports phantom BOMs. What selection do you make in the Type field to enter a phantom BOM on a production BOM line?

- A. Item
- B. Phantom BOM
- C. Production BOM
- D. Component

Correct Answer: C

QUESTION 6

Microsoft Dynamics NAV 2009 handles both productive and non-productive throughput time. What types of non-productive time are supported? Choose the 3 that apply.

- A. Wait time
- B. Setup time
- C. Move time
- D. Queue time

Correct Answer: ACD

QUESTION 7

You are a technical support specialist for Microsoft Dynamics NAV 2009. Your client plans to use regenerative planning



to create suggested orders for an item. Specifically, when the item has a quantity available less than 50, he or she wants an order suggested for 80. The item has been set up with a Replenishment System of Purchase and a Manufacturing Policy of Make-to-Stock. Your client is unsure of what entries to make in the Reordering Policy, Safety Stock Quantity, Reorder Point, and Reorder Quantity fields on the Item Card. What entries do you advise your client make in the fields on the Item Card?

- A. Reordering Policy = Maximum Quantity; Safety Stock = 0; Reorder Point = 50; Reorder Quantity =80
- B. Reordering Policy = Maximum Quantity; Safety Stock = 80; Reorder Point = 50; Reorder Quantity =0
- C. Reordering Policy = Fixed Reorder Quantity; Safety Stock = 0; Reorder Point = 50; Reorder Quantity = 80
- D. Reordering Policy = Fixed Reorder Quantity; Safety Stock = 80; Reorder Point = 50; Reorder Quantity = 0

Correct Answer: C

QUESTION 8

What is the purpose of the Matrix per Version window?

- A. To view components for all of the existing versions of a production BOM.
- B. To view steps for all of the existing versions of a routing.
- C. To view all of the production orders created for a version of a production BOM.
- D. To enter multiple versions of a production BOM.

Correct Answer: A

QUESTION 9

For a production BOM, all of the components are set up to forward flush, and there are no routing link codes. During which activity are the expected components consumed from inventory?

- A. When the production order status is changed to released.
- B. When the Consumption Journal is posted.
- C. When the first operation is posted in the Output Journal.
- D. When the Explode Routing function is executed in the Output Journal.

Correct Answer: A

QUESTION 10

You are the consultant for a Microsoft Dynamics NAV 2009 implementation. Your client produces items based on sales orders. You are guiding your client through a demonstration of how the planning process functions in a make-to-order (MTO) environment. First, you instruct your client to set up items for a bike and the related sub- assemblies (front wheel and back wheel) with a manufacturing policy of MTO. Then, he or she enters a sales order for a bike. Next your client



calculates a regenerative plan in the planning worksheet for MPS and MRP; this creates suggested production order lines in the worksheet for the bike, front wheel, and back wheel. Finally, you instruct your client to execute the carry out action messages function for the lines in the planning worksheet. What result do you expect?

- A. A single production order with lines for the bike, front wheel, and back wheel.
- B. Two production orders: one for the bike and a second one with lines for the front wheel and back wheel.
- C. Three production orders: one for the bike, one for the front wheel, and one for the back wheel.
- D. A single production order with a line for the bike; the front wheel and back wheel are included but not displayed as lines.

Correct Answer: A

QUESTION 11

You are a consultant implementing Microsoft Dynamics NAV 2009. You guided your client through the steps to populate a Planning Worksheet using the MPS selection for the Calculate Net Change Plan function. One of the lines populated in the worksheet has the MPS Order check box selected. Your client needs to generate the dependent requirements for the line. What function do you have your client perform next so that planning is complete for the line?

- A. Carry Out Action Message
- B. Explode Routing
- C. Run Planning with the MRP check box selected
- D. Refresh Planning Line with Backward flushing selected

Correct Answer: C

QUESTION 12

Microsoft Dynamics NAV 2009 supports multi-level Bills of Material (BOMs). What are the maximum number of levels supported?

- A. 25
- B. 50
- C. 75
- D. 100

Correct Answer: B



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