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QUESTION 1

Time is always the metric on the horizontal scale of a(n) _____ Chart.

A. Pareto

B. Xbar

C. Multi-Vari

D. NP

Correct Answer: C

QUESTION 2

Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?

A. Data shift analysis

B. Outlier analysis methods

C. Center Line and Control Limits

D. None of the above

Correct Answer: C

QUESTION 3

Special Cause Variation falls into which two categories?

A. Natural and Unnatural

B. Short Term and Long Term

C. Assignable and Pattern

D. Attribute and Discreet

Correct Answer: C

QUESTION 4

A Belt is analyzing data and upon creation of the graphical analysis sees multiple modes. One of the primary reasons this could occur is because the process has experienced a _____.

A. Significant change from one shift to another

B. Sizable Measurement System error

C. Catastrophic failure of some sort

D. Any one of these

Correct Answer: D

QUESTION 5

An ANOVA used across many dependent variables could increase the Beta risk.

A. True

B. False

Correct Answer: B

QUESTION 6

Which of these might contribute to similar distributions having Unequal Variance?

A. Extreme tails

B. Outliers

C. Multiple Modes

D. All of the above

Correct Answer: D

QUESTION 7

When a Belt decides to use written procedures and visual controls to improve the consistency of the tasks that must occur in the process he is improving he has utilized the _____ activity of 5S.

A. Sustaining

B. Sorting

C. Standardizing

D. Straightening

Correct Answer: C

QUESTION 8

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 15 pots per day if the outside temperature exceeds 60o F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 13.6 pots per day were sold with a Standard Deviation of 0.7 pots. The statistical Degrees of Freedom for this example are?

A. 1

B. 29

C. 30

D. 31

E. 2

Correct Answer: B

QUESTION 9

Which of these might contribute to similar distributions having Unequal Variance?

A. Extreme tails

B. Outliers

C. Multiple Modes

D. All of the above

Correct Answer: D

QUESTION 10

Handling of warranty returns, process improvement team meetings and rework to meet customer expectations are all examples of business costs that are classified as _____ .

A. Nuisance

B. Non-value Add

C. Necessary

D. Unavoidable

Correct Answer: B

QUESTION 11

The Mann-Whitney test is a powerful test and is unique to situations from which of the choices listed? (Note: There are 2 correct answers).

A. Testing the identity of two populations

B. Focuses on equality of the Median of the two populations

C. Less powerful than the traditional "t-test"

D. More widely applicable than the traditional "t-test"

Correct Answer: BD

QUESTION 12

During the _____ phase of 5S is when we might implement a Red Tag program.

A. Straightening

B. Standardizing

C. Shining

D. Sorting

Correct Answer: D

QUESTION 13

The two types of data that are to be used in Statistical Analysis are Attribute and Variance.

A. True

B. False

Correct Answer: B

QUESTION 14

The _____ is the most frequently occurring value in a distribution of data.

A. Median

B. Mean

C. Center Point

D. Mode

Correct Answer: D

QUESTION 15

An operator checks that all boxes being packed contain enough products to fill the box. However, each box getting filled has a different number of products in it. This is a Reproducibility problem, not a Repeatability problem.

A. True

B. False

Correct Answer: B

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