



# MB-320<sup>Q&As</sup>

Microsoft Dynamics 365 Supply Chain Management, Manufacturing

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### QUESTION 1

#### HOTSPOT

You need to configure cost calculation groups.

Which type of calculation groups should you use? To answer, select the appropriate options in the answer area.

NOTE: Each correct selection is worth one point.

Hot Area:



**User**

**Calculation group**

User1

	▼
Stop explosion	
Costing version	
Costing sheet	

User2 :

	▼
Costing sheet	
Costing version	
Cost explosion	

Correct Answer:

**User****Calculation group**

User1

	▼
Stop explosion	
Costing version	
Costing sheet	

User2 :

	▼
Costing sheet	
Costing version	
Cost explosion	

Explanation:

Box 1: Costing version

Note: You must set up cost calculation groups to ensure that indirect costs that originate in the manufacturing of finished goods are recognized and absorbed into the product cost.

User1 reports that the formula for the liquid cleaning solution sometimes changes during production. You must enforce the policies regarding formula editing for current and future use.

BOM calculations with standard costs must be restricted by costing version policies because the restrictions ensure



standard costing principles.

The primary purpose of a costing version is to contain cost records about items, cost categories, and calculation formulas for indirect costs.

A costing version can serve one or more purposes, depending on the data that the costing version contains. The primary purpose of a costing version is to contain cost records about items, cost categories, and calculation formulas for indirect

costs. A costing version can contain a set of standard cost records or a set of planned cost records that are based on the costing type that is assigned to the costing version.

Box 2: Cost explosion

User2 reports that costs for manufactured items are twice as high as expected.

Standard costing principles require the enforcement of restrictions about the use of standard costs for purchased items, a single level explosion mode, and the inclusion of miscellaneous charges in unit costs. In contrast, BOM calculations

with planned costs do not have to follow standard costing principles. These BOM calculations can use different explosion modes, alternative sources of cost data for purchased items, and optional enforcement of restrictions within the costing

version.

Incorrect:

\*

Costing sheet Setting up the costing sheet involves two objectives. As the first objective, you define the format for displaying cost of goods sold information about a manufactured item or production order. The formatted display is termed a costing sheet. As the second objective, you define the basis for calculating indirect costs. The costing sheet setup builds on the cost group feature for displaying information and for the indirect cost calculation formulas.

\*

By using the Stop explosion field, you indicate that a manufactured item should be treated as a purchased item for cost roll-up purposes during BOM calculation. Typical scenarios include a purchased item that is occasionally manufactured or a manufactured item that is now being purchased. The item is first designated as a manufactured item to define BOM and route information, and to support production orders for the item. However, the Stop explosion flag prevents cost calculations from using the item's BOM and route. Instead, the BOM calculation uses the item's specified costs.

Reference: <https://learn.microsoft.com/en-us/dynamics365/supply-chain/cost-management/bom-calculation-groups>  
<https://learn.microsoft.com/en-us/dynamics365/supply-chain/cost-management/costing-versions>  
<https://learn.microsoft.com/en-us/dynamicsax-2012/appuser-itpro/about-bom-calculations>

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## QUESTION 2

A company uses Lean manufacturing processes with Kanban boards.

When unexpected transfer jobs occur, the board do not clear properly.

You need to ensure that the boards clear properly.

What are two possible ways to clear the board? Each correct answer presents a complete solution.



NOTE: Each correct selection is worth one point.

- A. Change unplanned to planned.
- B. Delete the unplanned job.
- C. Revert the planned Kanban job status.
- D. Remove the planned Kanban job.

Correct Answer: C

Reference: <https://learn.microsoft.com/en-us/dynamics365/supply-chain/production-control/tasks/remove-kanban-job-schedule> <https://www.inogic.com/blog/kanban-board-infocentre/uninstalling-kanban-board/>

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### QUESTION 3

You are the lead product design manager at a Process manufacturing plant.

You are building a formula that produces egg yolks as a by-product. This by-product is added back into inventory at standard cost and can be used in other production batches.

You need to select the by-product cost allocation.

Which cost allocation type should you use?

- A. Per series
- B. Per quantity
- C. Recycled
- D. Percent

Correct Answer: C

Reference: <https://docs.microsoft.com/en-us/dynamicsax-2012/appuser-itpro/set-up-recycled-products-in-formulas>

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### QUESTION 4

A Discrete manufacturing company produces speakers. The high-end speaker model uses protective rubber strips on the edges.

Approximately five inches of rubber is consistently scrapped in the production process, regardless of production quantity. Workers manually consume the extra material on the picking list or scrap it in an inventory journal.

You need configure the system to automatically account for this scrap on the Bill of materials (BOM).

What should you do?

- A. Increase the required quantity of the rubber component by five on the BOM
- B. Set a variable scrap of five percent for the rubber BOM line



- C. Add an additional BOM line for five inches and set consumption to Variable
- D. Set a Constant scrap of five on the BOM line for rubber

Correct Answer: D

References:

<https://docs.microsoft.com/en-us/dynamicsax-2012/appuser-itpro/about-information-used-in-bom-calculations-with-standard-costs>

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### QUESTION 5

You are the production scheduler at a manufacturing company. The company is not using advanced warehousing.

You have firmed a planned production order from master planning. The order is ready to be processed.

You now need to process the order in production control.

What should you do first?

- A. Report the order as finished
- B. Estimate the order
- C. Schedule the order
- D. Start the order

Correct Answer: B

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