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Lean Six Sigma Master Black Belt

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QUESTION 1

- A. Are downtime issues easily noted?
- B. Can extra inventory be seen easily?
- C. Are unneeded tools or supplies easily noted?
- D. Are setups optimized for lower scrap levels?

Correct Answer: D

QUESTION 2

Suppose an X-bar / S Chart revealed that the variation of a process was consistent over time (consistent standard deviation, consistent mean) but a significant proportion of outcomes fell outside the customer requirements. Which of the following conclusions can best be made about the process?

- A. The process is in control but has poor capability
- B. The process variation is out of control
- C. Special or assignable causes are affecting the process
- D. The process mean needs to be reduced

Correct Answer: A

QUESTION 3

Relative to a Design of Experiments the term _____ refers to variables being a linear combination of each other.

- A. Mirror Image
- B. Directly Parallel
- C. Collinear
- D. None of the above

Correct Answer: C

QUESTION 4

Which of these might contribute to similar distributions having Unequal Variance?

- A. Extreme tails



- B. Outliers
- C. Multiple Modes
- D. All of the above

Correct Answer: D

QUESTION 5

Kaizens or Kaikakus and Six Sigma projects are intended to create incremental process improvements versus breakthrough, significant improvements.

- A. True
- B. False

Correct Answer: B

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