



LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt

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QUESTION 1

What can you conclude if the Sum of Squares Error is larger than Sum of Squares for the Model?

- A. R-Square is greater than 0.5
- B. R-Square is less than 0
- C. R-Square is equal to 1
- D. R-Square is less than 0.5

Correct Answer: D

QUESTION 2

% R and R can be expressed as:

- A. % productivity divided by run rate
- B. % repeatability divided by production (rate)
- C. Sigma of the measurement system divided by total sigma
- D. Variance of the measurement system divided by total variance

Correct Answer: C

QUESTION 3

When a Belt Poka-Yoke's a defect out of the process entirely then she should track the activity with a robust SPC system on the characteristic of interest in the defect as an early warning system.

- A. True
- B. False

Correct Answer: B

QUESTION 4

Which of these items are not part of what is necessary for successful Kaizens?

- A. Good lighting
- B. Management support
- C. Operator support



D. Analysis tools

Correct Answer: A

QUESTION 5

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. Select the answer that best states the Practical Problem.

- A. If the average cost per component is \$4,200 or less, then the purchase manager will introduce the new product upgrade with new components.
- B. If the average cost per component is greater than \$4,200, then the purchase manager will introduce the new product upgrade with new components.
- C. Only if the average cost per product upgrade is \$4,060, will the purchase manager introduce new product upgrades with new components.
- D. If the average cost per new product upgrade is less than \$180, then the purchase manager will introduce the new product upgrade with new components.

Correct Answer: C

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