

# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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## **QUESTION 1**

You have been asked to monitor daily production yields to determine if the process yield is in statistical control. Select the control chart best suited for this purpose.

- A. C-chart
- B. U-chart
- C. X and R chart
- D. P-chart
- Correct Answer: D

#### **QUESTION 2**

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).



- A. When the cutting speed increased from low to high level, the tool age increases
- B. The coefficient of the metal hardness is positively related to the output of tool age
- C. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age
- D. These plots prove a statistically significance factor with 95% confidence
- E. These plots are an example of interaction plots

Correct Answer: ABC



#### **QUESTION 3**

The following is the best description for the purpose of a process map:

- A. It is a tool used only after a Six Sigma project is completed
- B. It is a tool to convert customer requirements to a set of measurable technical requirements with target values.
- C. It is a tool for identifying alternative solutions or concepts
- D. It is a tool used to identify all major steps, outputs, and inputs to look for potential causes of a problem.

#### Correct Answer: D

## **QUESTION 4**

Which of these might contribute to similar distributions having Unequal Variance?

- A. Extreme tails
- B. Outliers
- C. Multiple Modes
- D. All of the above
- Correct Answer: D

# **QUESTION 5**

The distance between the Mean of a data set and the Point of Inflection on a Normal curve is called the

- A. Curve Spread
- **B. Standard Deviation**
- C. Numerical Average
- D. Data Breadth
- Correct Answer: B

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