



LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt

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QUESTION 1

If in an experiment all possible variable pairs sum to zero the design is Orthogonal.

- A. True
- B. False

Correct Answer: A

QUESTION 2

- A. Are downtime issues easily noted?
- B. Can extra inventory be seen easily?
- C. Are unneeded tools or supplies easily noted?
- D. Are setups optimized for lower scrap levels?

Correct Answer: D

QUESTION 3

The method of Steepest Ascent guides you toward a target inside the original inference space.

- A. True
- B. False

Correct Answer: B

QUESTION 4

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$3,800 in order to stay within budget. Using a sample of 38 first article components, a Mean of the new product upgrade price of \$3,680, and a Standard Deviation of \$120 was estimated. In order to increase the Long Term Z value to 5, what is the maximum long term variation in pricing the Belt can accept for his upgraded critical raw material component?

- A. \$6
- B. \$12
- C. \$24
- D. \$48



Correct Answer: C

QUESTION 5

When a Belt creates a Process Map she will use a _____ to depict a decision point requiring a Yes or No decision.

- A. Circle
- B. Square
- C. Diamond
- D. Rectangle

Correct Answer: C

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