LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt

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QUESTION 1

If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?

A. Xbar-R Chart

B. Individual-MR Chart

C. NP Chart

D. CUSUM Chart

Correct Answer: A

QUESTION 2

One of the foundations of Lean Six Sigma is the concept that the output of a process (Y) is influenced by the process inputs (X\\'s) and is commonly shown as which formula?
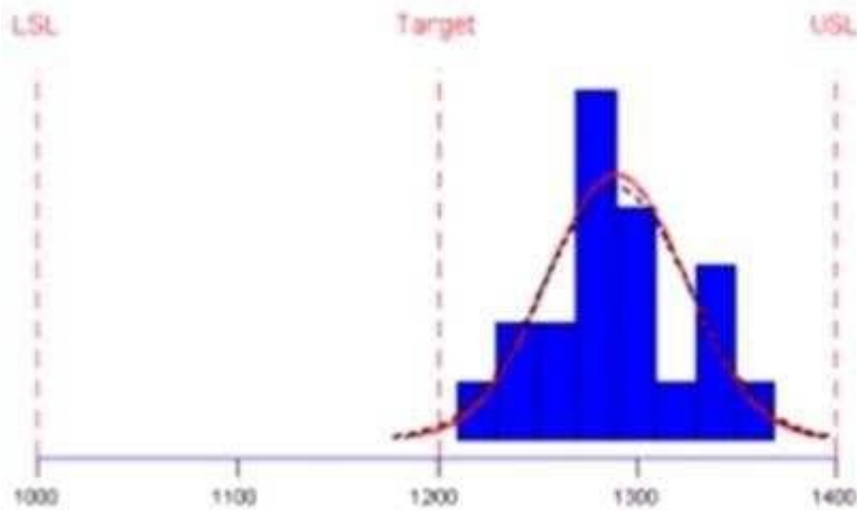
A. Y = Z(X2)

B. Y = f(X3)

C. Y = f(Xn)

D. Y = g(X+ 1.5)

Correct Answer: C

QUESTION 3

A black belt is reviewing a process, as shown below. The specification limits are 1200 +1— 200. Which of the following is the best statement?
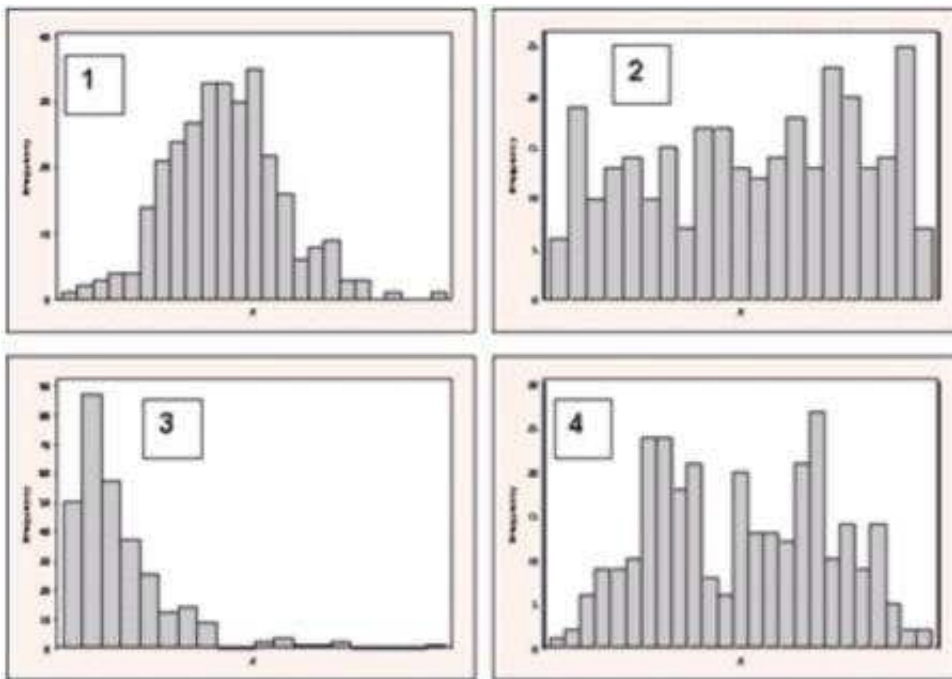
A. Cpk

B. Cp

C. Cpk = Cp

D. The process is on-target

Correct Answer: A

QUESTION 4

Match the following histograms with the appropriate distributions.

A. 1-Exponential, 2-Bimodal, 3-Normal, 4-Uniform

B. 1-Normal, 2-Uniform, 3-Exponential, 4-Bimodal

C. 1-Normal, 2-Exponential, 3-Uniform, 4-Bimodal

D. 1-Exponential, 2-Bimodal, 3-Uniform, 4-Normal

Correct Answer: B

QUESTION 5

When a Belt implements an improvement that is automated thus requiring no particular understanding for use he has applied which Lean tool?

A. Mistake Proofing

B. Kaizen Event

C. 5S

D. None of the above

Correct Answer: A

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