



LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt

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**QUESTION 1**

Which of these elements are not included in Implementation plans?

- A. Work breakdown structure
- B. Cost/Benefit ratios
- C. Risk management plans
- D. Planned audits of work completion

Correct Answer: B

QUESTION 2

To establish a sample size that will allow the proper overlap of distributions we do which of these?

- A. Multiply Alpha by 1.75
- B. Calculate one minus Beta
- C. Calculate Beta plus 2
- D. Multiply Beta by 3

Correct Answer: B

QUESTION 3

Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a _____ so those involved in the process know what to do when the critical metrics move out of spec.

- A. Response Plan
- B. Call List
- C. Chain-of-Command
- D. Defect Analysis Plan

Correct Answer: A

QUESTION 4

Much of the Six Sigma methodology is used to identify and remove causes for _____ .

- A. Process Variation



- B. Material Costs
- C. Excess Inventory
- D. Lost Sales

Correct Answer: A

QUESTION 5

Sally bought a blender from her local appliance store. When she changed blades the blender would not function. For the manufacturer this would be categorized as what type of cost?

- A. Internal Failure Costs
- B. External Failure Costs
- C. Prevention Costs
- D. Appraisal Costs

Correct Answer: B

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