



# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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### QUESTION 1

What aspects of Measurement Systems Analysis (MSA) studies are applicable when the process used to measure does not damage the part?

- A. Destructive variable gage RandR and Crossed Study
- B. Destructive variable gage RandR and Nested Study
- C. Nondestructive variable gage RandR and Crossed Study
- D. Nondestructive variable gage RandR and Nested Study

Correct Answer: D

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### QUESTION 2

A Belt has determined that the inventory of repair parts at a rework station can be reduced by 45%. According to Cost of Poor Quality (COPQ) definitions inventory reduction would be considered \_\_\_\_\_.

- A. Soft Savings
- B. COPQ efficiency
- C. Median Savings
- D. Hard Savings

Correct Answer: D

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### QUESTION 3

Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?

- A. Data shift analysis
- B. Outlier analysis methods
- C. Center Line and Control Limits
- D. None of the above

Correct Answer: C

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### QUESTION 4

The relationship between a response variable and one or more independent variables is investigated and modeled by use of which of these?



- A. X-Y Matrix
- B. Baldrige Assessment
- C. Critical X's Definition
- D. Analysis of Variance (ANOVA)

Correct Answer: D

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#### QUESTION 5

With Measurement System Analysis we are concerned with two issues that impact the potential variability of the data. They are \_\_\_\_\_.

- A. Precision and Accuracy
- B. Reliability and Repeatability
- C. Error and Spread
- D. Sensitivity and Deflection

Correct Answer: A

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