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Lean Six Sigma Master Black Belt

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QUESTION 1

For the data shown here which statement(s) are true? (Note: There are 2 correct answers).

Grade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1.74	0.24	0.6
0.3	0.67	0.84
0.33	6.94	0.22
4.13		

- A. With 95% confidence, we cannot conclude if the samples are from three Normal Distributions.
- B. With greater than 95% confidence, we conclude the samples are from Non-normal Distributions.
- C. If we wanted to compare the Central Tendencies of these three samples we would use the one way ANOVA test.
- D. If we wanted to compare the Central Tendencies of these three samples we could use Mood's Median test.

Correct Answer: BD

QUESTION 2

A(n) _____ is best used to compare a Machine 1 average quality characteristic to the same quality characteristic of Machine 2.

- A. F test
- B. 1-Sample t-test
- C. 2-Sample t-test
- D. ANOVA test

Correct Answer: C

QUESTION 3

The Mann-Whitney test is a powerful test and is unique to situations from which of the choices listed? (Note: There are 2 correct answers).

- A. Testing the identity of two populations
- B. Focuses on equality of the Median of the two populations
- C. Less powerful than the traditional "t-test"



D. More widely applicable than the traditional "t-test"

Correct Answer: BD

QUESTION 4

% R and R can be expressed as:

- A. % productivity divided by run rate
- B. % repeatability divided by production (rate)
- C. Sigma of the measurement system divided by total sigma
- D. Variance of the measurement system divided by total variance

Correct Answer: C

QUESTION 5

If you can Poka-Yoke a defect out of the process entirely then you do not need use SPC on the characteristic of interest in the defect.

- A. True
- B. False

Correct Answer: A

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