

LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt

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QUESTION 1

Common and Special Cause ______ are the focus of Statistical Process Control.

- A. Prediction
- B. Ideation
- C. Capability
- D. Variation
- Correct Answer: D

QUESTION 2

A black belt needs to determine if a process is stable. What technique should be used?

- A. Capability Chart
- B. Pareto Chart
- C. Control Chart
- D. Histogram
- Correct Answer: C

QUESTION 3

What is the Ppk of a process with a spread of 24 units, an average of 68, an upper limit of 82 and a lower limit of 54?

A. 1.68

- B. 2.00
- C. 4.00
- D. 4.42

Correct Answer: C

QUESTION 4

A statistical test or Hypothesis Test is performed to reject or fail to reject a stated hypothesis and it converts the Practical Problem into a Statistical Problem.

A. True



B. False

Correct Answer: A

QUESTION 5

- A Process Map is created in order that a Belt can ______.
- A. Follow the product to the end
- B. Get the line people\\'s names correct
- C. Capture all the activities comprising the process
- D. Manage the input inventory delivery schedule
- Correct Answer: C

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