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QUESTION 1

Which of the following statements is true about obtaining a high level of accuracy for inventory records?

- A. It would usually lead to a reduction of inventory levels.
- B. It is not necessary to achieve because of safety stocks and safety lead time.
- C. It would result in savings that are likely to be small and difficult to determine.
- D. It is probably impossible to achieve and will be costly to obtain.

Correct Answer: A

QUESTION 2

Based on material flow, processes can be organized in which way?

- A. Flow
- B. Intermittent
- C. Project
- D. All of the above

Correct Answer: D

QUESTION 3

1.

Flow of work through the shop is varied and depends on the design of a particular product. As orders are processed, they will take more time at once workstation than at another. Thus, the work flow is not balanced.

2.

Machinery and workers must be flexible enough to do the variety of work. Machinery and work centers are usually grouped according to the function they perform (e.g. all lathes in one department).

3.

Throughput times are generally long. Scheduling work to arrive just when needed is difficult, the time taken by an order at each work center varies, and work queues before work centers, causing long delays in processing. Work-in-process inventory is often large.

4.

The capacity required depends on the particular mix of products being built and is difficult to predict.

These are the characteristics of:



- A. Flow manufacturing
- B. Project manufacturing
- C. Intermittent manufacturing
- D. All of these

Correct Answer: B

QUESTION 4

In bills of Material structure; Summarized parts list:

- A. The lists of all the parts needed to make one complete assembly
- B. Does not contain any information about the way the product is made or assembled
- C. It\\'s the list of comments are linked to their parents by listing them immediately below the parents
- D. Both A and B

Correct Answer: D

QUESTION 5

Identify the problem, generate ideas about main causes of problem, brainstorm all possible causes for each main cause and try to identify the most likely root cause are all the steps of:

- A. Pareto diagram
- B. Cause-and-effect diagram
- C. Component diagram
- D. Schematic of a process

Correct Answer: B

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