



NAV 2009 Manufacturing

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## **QUESTION 1**

You are the consultant for a Microsoft Dynamics NAV 2009 implementation. Your client has set up the following routing: Step No. Description 10 Wheel Assembly 20 Chain Assembly 30 Final Assembly 40 Control A portion of a production BOM set up by your client is as follows: Item No. Description 1100 Front Wheel 1200 Back Wheel 1300 Chain Assembly 1650 Pedals

Forward flushing is selected on the Item cards for all of the components. Your client wants to forward flush the chain assembly and pedals when the chain assembly routing step begins.

What setup must be completed to forward flush the components?

A. Select the Forward Flush check box on the line for the chain assembly step on the routing. In the Consume at Routing Step field on the pedal and chain assembly lines of the production BOM, enter the chain assembly step number from the routing.

B. In the Consume at Routing Step field on the pedal and chain assembly lines of the production BOM, enter the chain assembly step number from the routing.

C. In the Linked Item table for the chain assembly step on the routing, add the pedal and chain assembly items from the production BOM.

D. Assign the same routing link code to the chain assembly step on the routing and the pedal and chain assembly components on the production BOM.

Correct Answer: D

### **QUESTION 2**

To use put-away features, a production manager must first create an inbound warehouse request for a released production order. How can an inbound warehouse request be created? Choose the 2 that apply.

A. By selecting the Create Inbound Request check box on the Replan batch job.

B. By selecting the Create Inbound Request check box on the Refresh batch job.

C. By running the Create Inbound Whse. Request function from the production order.

D. By running the Create Transfer Order function from the production order.

Correct Answer: BC

### **QUESTION 3**

The Routing Sheet report can be used to verify accuracy of routings or as a basis for new routings or versions. When printing, what additional information can be selected to print on the report? Choose the 3 that apply.

A. Comments

B. Tools



- C. Personnel
- D. Components

Correct Answer: ABC

# **QUESTION 4**

For a production BOM, all of the components are set up to forward flush, and there are no routing link codes. During which activity are the expected components consumed from inventory?

- A. When the production order status is changed to released.
- B. When the Consumption Journal is posted.
- C. When the first operation is posted in the Output Journal.
- D. When the Explode Routing function is executed in the Output Journal.

#### Correct Answer: A

# **QUESTION 5**

You are a consultant implementing Microsoft Dynamics NAV 2009. You guided your client through the steps to populate a Planning Worksheet using the MPS selection for the Calculate Net Change Plan function. One of the lines populated in the worksheet has the MPS Order check box selected. Your client needs to generate the dependent requirements for the line. What function do you have your client perform next so that planning is complete for the line?

- A. Carry Out Action Message
- B. Explode Routing
- C. Run Planning with the MRP check box selected
- D. Refresh Planning Line with Backward flushing selected
- Correct Answer: C

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