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### QUESTION 1

The Pareto Chart is a tool that displays data that typically follows what ratio?

- A. 70:30
- B. 80:20
- C. 90:10
- D. 95:5

Correct Answer: B

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### QUESTION 2

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements and used to assure usable data is collected.

- A. True
- B. False

Correct Answer: A

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### QUESTION 3

Which graphical tool is used to display the relative frequency of the number of times a measured item falls within a certain cell size?

- A. Time Series Plot
- B. Scatter Plot
- C. Box Plot
- D. Histogram

Correct Answer: A

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### QUESTION 4

Which element of waste best refers to “having to fix a defect”?



- A. Waiting
- B. Motion
- C. Inventory
- D. Correction

Correct Answer: D

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#### QUESTION 5

Profit and market share would be the concern of which of the following?

- A. Voice of the Customer
- B. Voice of the Government
- C. Voice of the Process
- D. Voice of the Business

Correct Answer: D

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