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IASSC Certified Lean Six Sigma Yellow Belt

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### QUESTION 1

The essence of Lean is to concentrate effort on removing waste while improving process flow to achieve \_\_\_\_\_ at lower cost.

- A. Inventory
- B. Sales
- C. Speed and agility
- D. Downtime

Correct Answer: C

Reference: [https://books.google.com.pk/books?id=L7BDjeOiFV4Candpg=PA223andlpg=PA223anddq=six+sigma+The+essence+of+Lean+is+to+concentrate+effort+on+removing+waste+while+improving+process+flow+to+achieve+a+t+lower+cost&source=bl&dq=six+sigma+The+essence+of+Lean+is+to+concentrate+effort+on+removing+waste+while+improving+process+flow+to+achieve+a+t+lower+cost&source=bl&sig=TaxN79hCd6zjPRN1tR7\\_pMeETsandhl=en&sa=X&ved=2ahUKEwjfoKaZ7oPfAhVNOBoKHRw2BxAQ6AEwBHoECAYQAQ#v=onepageandq=six%20sigma%20The%20essence%20of%20Lean%20is%20to%20concentrate%20effort%20on%20removing%20waste%20while%20improving%20process%20flow%20to%20achieve%20at%20lower%20cost&f=false](https://books.google.com.pk/books?id=L7BDjeOiFV4Candpg=PA223andlpg=PA223anddq=six+sigma+The+essence+of+Lean+is+to+concentrate+effort+on+removing+waste+while+improving+process+flow+to+achieve+a+t+lower+cost&source=bl&dq=six+sigma+The+essence+of+Lean+is+to+concentrate+effort+on+removing+waste+while+improving+process+flow+to+achieve+a+t+lower+cost&source=bl&dq=six+sigma+The+essence+of+Lean+is+to+concentrate+effort+on+removing+waste+while+improving+process+flow+to+achieve+a+t+lower+cost&source=bl&sig=TaxN79hCd6zjPRN1tR7_pMeETsandhl=en&sa=X&ved=2ahUKEwjfoKaZ7oPfAhVNOBoKHRw2BxAQ6AEwBHoECAYQAQ#v=onepageandq=six%20sigma%20The%20essence%20of%20Lean%20is%20to%20concentrate%20effort%20on%20removing%20waste%20while%20improving%20process%20flow%20to%20achieve%20at%20lower%20cost&f=false)

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### QUESTION 2

As a type of measurement error, Linearity describes the deviation of the measured value from the actual value.

- A. True
- B. False

Correct Answer: B

### QUESTION 3

Which of the following are needed to calculate the process capability index, Cp?

- A. The specification limits and the Mean
- B. The specification limits and  $\sigma$  (Sigma Cap)
- C. The process Mean and  $\sigma$  (Sigma Cap)
- D. The upper and lower specification limits

Correct Answer: D

Reference: [https://en.wikipedia.org/wiki/Process\\_capability\\_index](https://en.wikipedia.org/wiki/Process_capability_index)

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#### QUESTION 4

The deviation of the measured value from the actual value experienced over time is known as the \_\_\_\_\_.

- A. Bias
- B. Linearity
- C. Repeatability
- D. Stability

Correct Answer: A

Reference: [http://reliawiki.org/index.php/Measurement\\_System\\_Analysis](http://reliawiki.org/index.php/Measurement_System_Analysis)

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#### QUESTION 5

The Pareto Chart is a tool that displays data that typically follows what ratio?

- A. 70:30
- B. 80:20
- C. 90:10
- D. 95:5

Correct Answer: B

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