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QUESTION 1

When a Belt wishes to clarify the activities of various departments in a Process Map she is creating she adds a feature to the map called _____.

- A. Department Dividers
- B. Passing Lanes
- C. Swim Lanes
- D. Responsibility Paths

Correct Answer: C

QUESTION 2

A Belt gathered the following defect data for a polyurethane production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data: Trimming 37

Forming 61

Packaging 29

Sealing 5

- A. Trimming, Packaging, Sealing, Forming
- B. Packaging, Trimming, Sealing, Forming
- C. Sealing, Forming, Trimming, Packaging
- D. Forming, Sealing, Trimming, Packaging

Correct Answer: D

QUESTION 3

The "Equipment" category of Root Causes on a Fishbone Diagram would be used primarily used to generate ideas as to which of the following are possible causes for defects?

- A. Out of calibration measurement system
- B. Tolerance changes in milling machines



- C. Worn bearings on a shaft
- D. All of these answers are correct

Correct Answer: D

QUESTION 4

As part of a(n) _____ plan Kanban cards are created and utilized to identify areas in need of cleaning and organization.

- A. Reorganization
- B. Visual Factory
- C. Breakthrough
- D. Organizational

Correct Answer: B

QUESTION 5

In the expression $Y = f(X_n)$ Y, the output, is the _____ variable and X_n , the inputs, are the _____ variables.

- A. Independent, dependent
- B. Individual, multiple
- C. Sole, multiple
- D. Dependent, independent

Correct Answer: D

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