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**QUESTION 1**

As a type of measurement error, Linearity describes the deviation of the measured value from the actual value.

- A. True
- B. False

Correct Answer: B

QUESTION 2

When a process has proven itself to function at a Six Sigma level this means there are less than 3.4 defects per _____ opportunities.

- A. Hundred
- B. Thousand
- C. Million
- D. Billion

Correct Answer: C

QUESTION 3

One of the primary benefits of your team working together to create an X-Y Diagram is that the data collected from this exercise is accurate and certain.

- A. True
- B. False

Correct Answer: B

QUESTION 4

The Pareto Chart is a tool that displays data that typically follows what ratio?

- A. 70:30
- B. 80:20



C. 90:10

D. 95:5

Correct Answer: B

QUESTION 5

As part of a(n) _____ plan Kanban cards are created and utilized to identify areas in need of cleaning and organization.

A. Reorganization

B. Visual Factory

C. Breakthrough

D. Organizational

Correct Answer: B

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