



# ICGB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Green Belt

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### QUESTION 1

Training cost \$6,500 and a project required an initial investment of \$47,500. If the project yields monthly savings of \$3,500 beginning after 4 months, what is the payback period in months, before money costs and taxes?

- A. 9.7
- B. 15.4
- C. 19.4
- D. 23.7

Correct Answer: C

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### QUESTION 2

The practice of utilizing Poka-Yoke is also known as \_\_\_\_\_.

- A. Thorough integration
- B. Mistake proofing
- C. On site inspection
- D. Lean controls

Correct Answer: B

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### QUESTION 3

Significant variation in process performance is a consequence of several causes that can be classified using which of the terminologies shown. (Note: There are 2 correct answers).

- A. Common
- B. Random
- C. Uneducated
- D. Special
- E. Vital

Correct Answer: AD

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### QUESTION 4

When a Belt is analyzing sample data she should keep in mind that 95% of Normally Distributed data is within +/- 2



Standard Deviations from the Mean.

- A. True
- B. False

Correct Answer: A

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#### QUESTION 5

Which of these is Discrete data?

- A. Train arrived at 4:17 pm.
- B. Race car consumed 23 gallons of fuel.
- C. Of the 42 people on the bus, 12 went into the station.
- D. It took 3 hours and 32 minutes to complete the marathon.

Correct Answer: C

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