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QUESTION 1

If a process has Outliers which pair of charts is most preferable if subgroups will exist for the Continuous Data?

A. Individual--Moving Range

B. Xbar-R Charts

C. Xbar-S Charts

D. nP and P Charts

Correct Answer: B

QUESTION 2

The data on SPC charts are typically constructed such that they have the most recent data point on the right hand side.

A. True

B. False

Correct Answer: A

QUESTION 3

Typically a person who is trained to the skill level of a Black Belt is nearly 80% dedicated to applying Lean Six Sigma methodologies towards process solutions.

A. True

B. False

Correct Answer: B

QUESTION 4

Use of the _____ approach is the most classic arrangement when constructing a Fishbone Diagram.

A. Chronological

B. 6M

C. 5M

D. Alphabetical

Correct Answer: B

QUESTION 5

Which of these statements describe an undesirable situation when implementing SPC? (Note: There are 2 correct answers).

A. The lower Control Limit for the R chart is equal to zero

B. The Control Limits are wider than the customer specification limits

C. A process is in Statistical Control before implementation of SPC

D. Attempt to use SPC for tracking transaction times at a warehouse

E. Indication of the specification limits on the Control Chart

Correct Answer: BE

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