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QUESTION 1

Typically a person who is trained to the skill level of a Black Belt is nearly 80% dedicated to applying Lean Six Sigma methodologies towards process solutions.

- A. True
- B. False

Correct Answer: B

QUESTION 2

The deviation of the measured value from the actual value regardless of the operator is known as _____.

- A. Linearity
- B. Bias
- C. Repeatability
- D. Movement

Correct Answer: B

QUESTION 3

The actual experimental response data varied somewhat from what a Belt had predicted them to be. This is the result of which of these?

- A. Inefficiency of estimates
- B. Residuals
- C. Confounded data
- D. Gap Analysis

Correct Answer: B

QUESTION 4

Hypothesis Testing can save time and help avoid high costs of experimental efforts by using existing data.

- A. True
- B. False

Correct Answer: A



QUESTION 5

Which statement(s) describe an undesirable situation when implementing SPC?

- A. The lower Control Limit for the R chart is equal to zero
- B. Attempt to use SPC for tracking transaction times at a warehouse
- C. A process is in Statistical Control before implementation of SPC
- D. The Control Limits are wider than the customer specification limits

Correct Answer: D

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