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IASSC Certified Lean Six Sigma Green Belt

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#### QUESTION 1

One of the metrics commonly used in Lean Six Sigma is DPU. This acronym stands for \_\_\_\_\_.

- A. Deferred planned usage
- B. Defects per unit
- C. Decreased production utilization
- D. Downtime per unit

Correct Answer: B

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#### QUESTION 2

According to the definition of Rolled Throughput Yield which of the following items best describe the purpose of RTY?

- A. A function of  $Y=f(x)$
- B. Determines incremental Growth
- C. Isolates the increase throughput
- D. Accounts for rejects and reworks

Correct Answer: D

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#### QUESTION 3

Having an Alpha of .05 and a Beta of .10 are the most common risk levels when running a Statistical test.

- A. True
- B. False

Correct Answer: A

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#### QUESTION 4

The higher the sigma level of a process the better the performance.

- A. True
- B. False

Correct Answer: A

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**QUESTION 5**

Cost of Poor Quality (COPQ) can be classified as Tangible (Visible) Costs and Hidden Costs.

A. True

B. False

Correct Answer: A

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