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QUESTION 1

The deviation of the measured value from the actual value is known as _____.

- A. Bias
- B. Linearity
- C. Repeatability
- D. Movement

Correct Answer: A

QUESTION 2

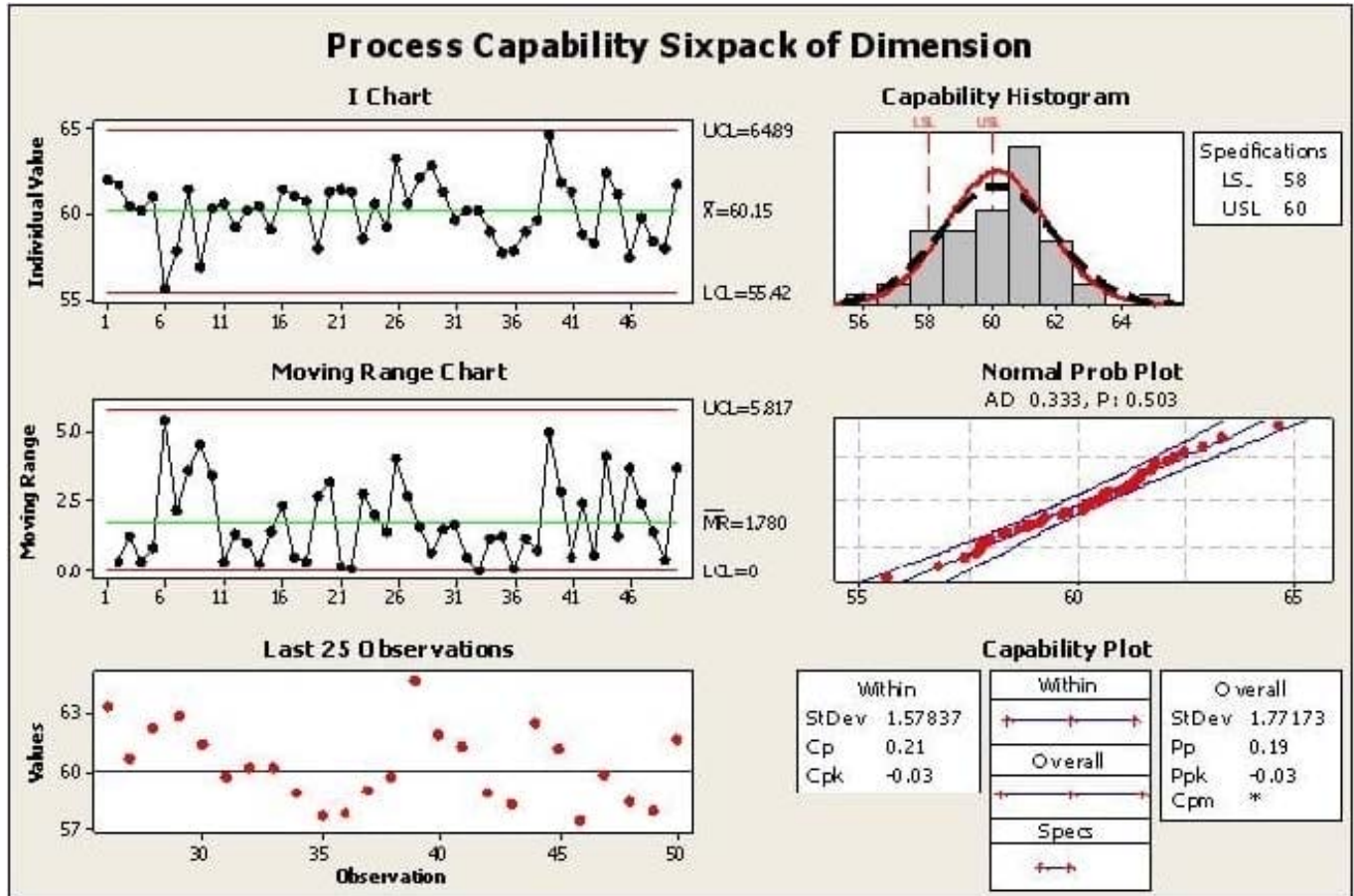
For a Normal Distribution the Mean, Median and Mode are the same data point.

- A. True
- B. False

Correct Answer: A

QUESTION 3

After reviewing the Capability Analysis shown here select the statement(s) that are untrue.



- A. The process is properly assumed to be a Normal process
- B. The Mean of the process moving range is 1.78
- C. The process is out of Control
- D. This Capability Analysis used subgroups
- E. Majority of the dimensional values are outside of the tolerance than within

Correct Answer: A

QUESTION 4

To draw inferences about a sample population being studied by modeling patterns of data in a way that accounts for randomness and uncertainty in the observations is known as _____.

- A. Influential Analysis
- B. Inferential Statistics
- C. Physical Modeling
- D. Sequential Inference



Correct Answer: B

QUESTION 5

When it comes to Control one of the most effective means of eliminating defects is to _____ .

- A. Train personnel often and thoroughly
- B. Keep a Six Sigma project going on the process at all times
- C. Design defect prevention into the product
- D. Have each process consist of no more than five steps

Correct Answer: C

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