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### QUESTION 1

The reason(s) for not marking the customer Specification Limits (SL) on a Control Chart is which of these? (Note: There are 4 correct answers).

- A. Process control teams should not control a process based on SLs
- B. Displaying the SLs on a Control Chart sends a wrong signal toward process control
- C. Marking the SLs on a Control Chart is against the principle of charting
- D. By marking the SLs, one can confuse the operator as to what limits are critical
- E. By using mere Control Limits the process only needs to be in Statistical Control

Correct Answer: ABDE

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### QUESTION 2

Contingency Tables are used to perform which of these functions?

- A. Illustrate one-tail proportions
- B. Analyze the "what if" scenario
- C. Contrast the Outliers under the tail
- D. Compare more than two sample proportions with each other

Correct Answer: D

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### QUESTION 3

The purpose of a Process Map is to identify the complexity of the process and to record all actions and decision points in the process.

- A. True
- B. False

Correct Answer: A

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### QUESTION 4

The actual experimental response data varied somewhat from what a Belt had predicted them to be. This is the result of which of these?

- A. Inefficiency of estimates



- B. Residuals
- C. Confounded data
- D. Gap Analysis

Correct Answer: B

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#### QUESTION 5

The Mann-Whitney Test is used to test if the Means for two samples are different.

- A. True
- B. False

Correct Answer: B

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