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IASSC Certified Lean Six Sigma Black Belt

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### QUESTION 1

For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a \_\_\_\_\_ to display the data?

- A. Individual Chart
- B. C Chart
- C. Xbar Chart
- D. P Chart

Correct Answer: D

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### QUESTION 2

From this list select the items that define what an X-Y Diagram is. (Note: There are 4 correct answers).

- A. Created for every project
- B. Based on team's collective opinions
- C. Updated whenever a parameter is changed
- D. Used to show each step in a process
- E. A living document throughout project lifecycle

Correct Answer: ABCE

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### QUESTION 3

On a \_\_\_\_\_ a Belt screens variables, or various inputs, to analyze their relative impact on the output of concern.

- A. X-Y Matrix
- B. Weighted Scale
- C. Multi-Vari Chart
- D. Poisson Chart

Correct Answer: C

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#### QUESTION 4

The reported Cpk for a process with an average of 98 units, a spread of 16 units and upper and lower specification limits of 115 and 90 units would be?

- A. 0.5
- B. 0.75
- C. 1.00
- D. 1.25

Correct Answer: C

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#### QUESTION 5

The Control Limits width varies if the sample size varies for which type of chart?

- A. P Charts
- B. NP Charts
- C. Xbar-R Charts
- D. Time Series Charts

Correct Answer: A

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