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QUESTION 1

The two types of data that can be used in Statistical Analysis are Attribute and Variable.

A. True B. False

Correct Answer: A

QUESTION 2

One of the methods of testing a Measurement System is to have at least two people take multiple readings from the same instrument and of the same sample set to judge the Repeatability and Reproducibility. This approach is called a _____ study.

A. Correlation Analysis

B. Gage R and R

C. Bimodal

D. Dual Attribute

Correct Answer: B

QUESTION 3

_____ is employed where there is only one problem and the possible causes are hierarchal in nature.

A. Affinity diagram

B. Histogram

C. Pareto diagram

D. Ishikawa diagram

Correct Answer: D

QUESTION 4

To be an effective Lean Six Sigma practitioner one must understand the difference between _____.

A. ANOVA and the Analysis of Variance

B. Nonparametric tests and tests of Non-normal Data



C. F-test and test of variances of 2 samples

D. Practical and Statistical significance

Correct Answer: D

QUESTION 5

A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the _____ .

A. Value Stream Map

B. FMEA

C. Pareto Chart

D. Standard Operating Procedure

Correct Answer: A

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