



# ICBB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Black Belt

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### QUESTION 1

An operator is measuring the distance between two points. Which is most likely to be influenced by the operator?

- A. Precision of the measurement
- B. Accuracy of the measurement
- C. Calibration of the instrument
- D. All of these answers are correct

Correct Answer: D

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### QUESTION 2

Production Line 1 is able to complete 500 units per shift. Production Line 2 is able to finish 1,500 units per shift. Production Line 2 is 3 times faster than Production Line 1. This analysis is an example of \_\_\_\_\_ Scale Data.

- A. Nominal
- B. Ratio
- C. Ordinal
- D. Interval

Correct Answer: B

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### QUESTION 3

Who was the chief mentor of force field analysis?

- A. Kaizen
- B. Maslow
- C. Kurt Lewin
- D. Deming

Correct Answer: C

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**QUESTION 4**

A Factorial Experiment based on a Level 2 Design with 4 factors would require 16 runs to fully assess the interactions.

- A. True
- B. False

Correct Answer: A

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**QUESTION 5**

From the information given below, identify the failure mode, which has the highest risk involved.

	<b>Severity</b>	<b>Occurrence</b>	<b>Detection</b>
Failure mode 1	8	2	2
Failure mode 2	8	4	4
Failure mode 3	10	3	3
Failure mode 4	9	2	4

- A. Failure mode 1
- B. Failure mode 2
- C. Failure mode 3
- D. Failure mode 4

Correct Answer: B