



# CSSGB<sup>Q&As</sup>

Six Sigma Green Belt

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### QUESTION 1

Explain the purpose of a Gage RandR study.

Correct Answer: The purpose of a Gage RandR study is to define the validity of a measurement system, specifically, to estimate the proportion of observed variation due to unit-to-unit variation and measurement variation.

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### QUESTION 2

Unequal Variances can be the result of differing types of distributions.

- A. True
- B. False

Correct Answer: A

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### QUESTION 3

Measurement System Analysis is a procedure used to quantify all \_\_\_\_\_ in the method or system used for taking measurements.

- A. Totals
- B. People involved
- C. Variation
- D. Summations

Correct Answer: C

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### QUESTION 4

In the late 1980's William Smith coined the name Six Sigma for a methodology that had its origins at \_\_\_\_\_ for quality related work being done there.

- A. Honeywell
- B. Allied Signal
- C. General Electric
- D. Motorola

Correct Answer: D

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#### QUESTION 5

A pictorial diagram showing possible causes (process inputs) for a given effect (process outputs). It is also referred to as the "Ishikawa diagram" or "fishbone diagram."

- A. Standard Deviation
- B. Cause and Effect Diagram
- C. Random Experiment
- D. Scatter Diagram

Correct Answer: B

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