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Six Sigma Green Belt

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QUESTION 1

Some of the approaches used in Lean include station warning lights, tool boards and jidohka devices in order that which of these apply?

- A. Workers do not utilize individual methods of cleaning
- B. Problems are made highly visible
- C. Work stoppages are documented properly
- D. Lessen the amount of employee pilferage

Correct Answer: B

QUESTION 2

The purpose of "rolled throughput yield" in the six sigma define step would include all of the following, EXCEPT:

- A. Spotting significant differences in yield
- B. Providing a baseline metric
- C. Using the calculation for customer analysis
- D. Analyzing a process flow for improvement ideas

Correct Answer: C

QUESTION 3

In a hypothetical situation, if all within time, piece to piece, and measurement variation were removed from a process, what would be left?

- A. Nothing it would all be eliminated
- B. Inherent process variation
- C. Product spread
- D. Time to time variation

Correct Answer: B

QUESTION 4

In a full factorial experimental design, factors A and B are both tested at 4 levels.

How many experiments are conducted?



A. 8

B. 9

C. 12

D. 16

Correct Answer: D

QUESTION 5

Which of the following is an example of mistake-proofing?

A. Using an and R chart to prevent errors

B. Using 100% inspection to detect and contain defects

C. Using color coding as an error signal

D. Having the team that created the errors repair them

Correct Answer: C

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