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QUESTION 1

If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?

A. Xbar-R Chart

B. Individual-MR Chart

C. NP Chart

D. CUSUM Chart

Correct Answer: A

QUESTION 2

Which of these might contribute to similar distributions having Unequal Variance?

A. Extreme tails

B. Outliers

C. Multiple Modes

D. All of the above

Correct Answer: D

QUESTION 3

Which one of the listed tools is frequently used to help drill down to possible causes once a Fishbone Diagram is constructed?

A. 3 When Analysis

B. Skeleton Diagnostic

C. Ishikawa Diagram

D. 5 Why Analysis

Correct Answer: D

QUESTION 4

At the very initiation of a project a Belt must develop a concise _____ that states at a high level the area of concern and why it is important this issue be improved.

A. Business Case

B. Project Doctrine

C. Management Justification

D. Process Owner Disclosure

Correct Answer: C

QUESTION 5

Time is always the metric on the horizontal scale of a(n) _____ Chart.

A. Pareto

B. Xbar

C. Multi-Vari

D. NP

Correct Answer: C