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QUESTION 1

One of the foundations of Lean Six Sigma is the concept that the output of a process (Y) is influenced by the process inputs (X's) and is commonly shown as which formula?

- A. $Y = Z(X^2)$
- B. $Y = f(X^3)$
- C. $Y = f(X_n)$
- D. $Y = g(X + 1.5)$

Correct Answer: C

QUESTION 2

Those people who have a interest in the outputs of a process are known as _____.

- A. Stakeholders
- B. Senior management
- C. Co-workers
- D. Process owners

Correct Answer: A

QUESTION 3

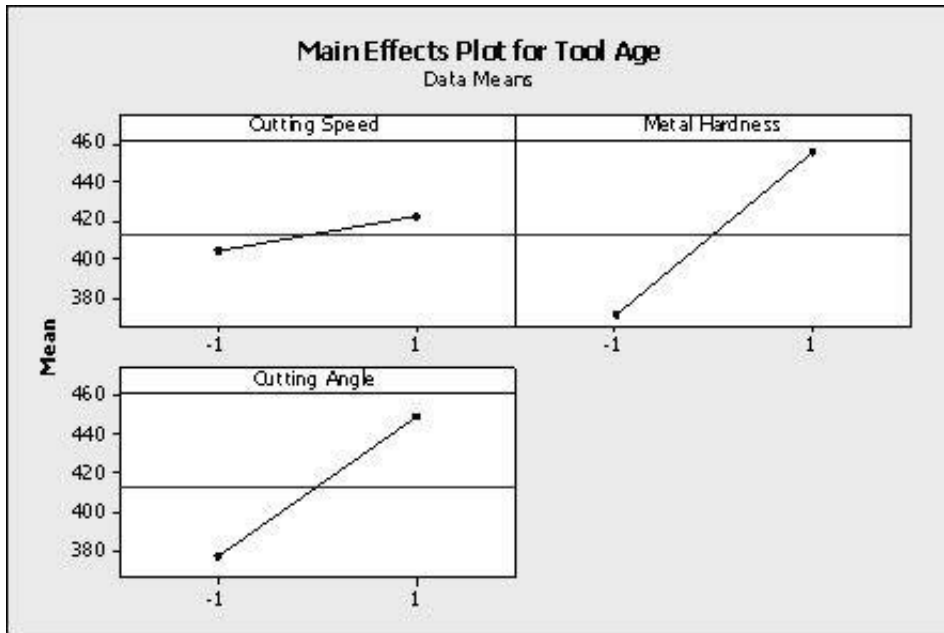
Of the various types of data shown below which is NOT representative of Variable Data.

- A. Length of a table
- B. Liters of solution added to a formula
- C. Number of employees wearing a uniform
- D. Miles per hour of a vehicle

Correct Answer: C

QUESTION 4

Which statement(s) are correct about the DOE Factorial plot output here? (Note: There are 3 correct answers).



- A. Two factors were operated at 3 levels each
- B. The highest tool age was achieved with metal hardness at high level while keeping the cutting speed at the low level
- C. The design indicated above is a 32 factorial design
- D. The cutting speed and cutting angle are at the low level for the least tool age achieved
- E. All factors had 2 levels in the experiment

Correct Answer: BCE

QUESTION 5

If in an experiment all possible variable pairs sum to zero the design is Orthogonal.

- A. True
- B. False

Correct Answer: A

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