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QUESTION 1

Measurement _____ is defined as the difference between the observed and the expected values for a given set of data.

A. Breadth

B. Linearity

C. Range

D. Bias

Correct Answer: D

QUESTION 2

When we compare short-term and long-term Capability which of these is true?

A. Cp is better for the short term

B. Both short-term and long-term performance are alike

C. Performance tends to improve over time

D. Cp is better for the long-term

Correct Answer: A

QUESTION 3

When a Belt Poka-Yoke\\'s a defect out of the process entirely then she should track the activity with a robust SPC system on the characteristic of interest in the defect as an early warning system.

A. True

B. False

Correct Answer: B

QUESTION 4

A Full Factorial experiment using a 3 level 3 factor approach has been proposed to test the viability of an extrusion machine experiment. How many treatment combinations will this approach involve?

A. 6

B. 9

C. 27

D. 54

Correct Answer: C

QUESTION 5

Much of the Six Sigma methodology is used to identify and remove causes for _____ .

A. Process Variation

B. Material Costs

C. Excess Inventory

D. Lost Sales

Correct Answer: A

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