



Six Sigma Black Belt Certification - CSSBB

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## **QUESTION 1**

Assessing process proportion as opposed to evaluating a process with respect to a set target can be done using which of these?

- A. Process proportion equals some value range
- B. Process proportion equals some desired value
- C. Target is current
- D. Proportion of the tail is equal
- Correct Answer: B

### **QUESTION 2**

Which of the items listed do not define what an X-Y Diagram is?

- A. Created for every project
- B. Based on team\\'s collective opinions
- C. Updated whenever a parameter is changed
- D. Used to show each step in a process
- E. A living document throughout project lifecycle
- Correct Answer: D

#### **QUESTION 3**

Time is always the metric on the horizontal scale of a(n) \_\_\_\_\_ Chart.

- A. Pareto
- B. Xbar
- C. Multi-Vari
- D. NP

Correct Answer: C

## **QUESTION 4**

Fractional Factorial, \_\_\_\_\_\_and Response Surface Method are types of planned experiments.



- A. Multi-Vari Analysis
- B. Baldridge Channels
- C. One Factor at a Time or OFAT
- D. Factorial Design

Correct Answer: D

# **QUESTION 5**

Kanban establishes a means of monitoring production, conveyance and delivery information such that efficient flow is established. The method used by Kanban is to require a \_\_\_\_\_\_ before anything moves.

- A. Sign-off
- B. Signal
- C. Bell to ring
- D. Work order
- Correct Answer: B

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