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QUESTION 1

What aspects of Measurement Systems Analysis (MSA) studies are applicable when the process used to measure does not damage the part?

- A. Destructive variable gage RandR and Crossed Study
- B. Destructive variable gage RandR and Nested Study
- C. Nondestructive variable gage RandR and Crossed Study
- D. Nondestructive variable gage RandR and Nested Study

Correct Answer: D

QUESTION 2

Which of these might contribute to similar distributions having Unequal Variance?

- A. Extreme tails
- B. Outliers
- C. Multiple Modes
- D. All of the above

Correct Answer: D

QUESTION 3

Situations where standardized work needs to be incorporated include all of these except _____.

- A. Changeover instructions incomplete
- B. Lack of a system to assure proper inventory levels at repair stations
- C. Machines continually operating to reduce the labor cost per piece
- D. Process flow for the same product assembly taking various cycle time for completion

Correct Answer: C

QUESTION 4

For Attribute Data, Process Capability is defined as the average proportion of nonconforming products.

- A. True



B. False

Correct Answer: A

QUESTION 5

Which of these items contribute to what is necessary for successful Kaizen events?

- A. Analysis tools
- B. Management support
- C. Operator support
- D. All of these answers are correct

Correct Answer: D

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