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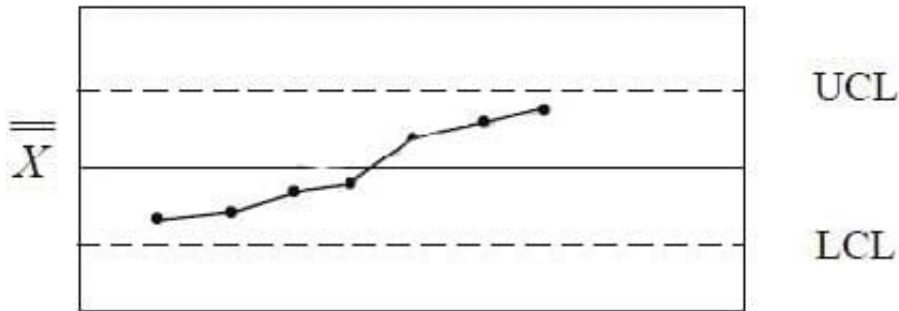
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QUESTION 1



The process information shown in the graph above is indicative of a:

- A. cycle
- B. run
- C. trend
- D. shift

Correct Answer: C

QUESTION 2

Audits are conducted against a performance standard to ensure which of the following?

- I. Meaningful measurements
- II. Objectively evaluated performance
- III. Perceptive observations

- A. I only
- B. I and II only
- C. II and III only
- D. I, II and III



I, II, and III

Correct Answer: B

QUESTION 3

Which of the following conclusions can be made by an auditor who observes that statistical process control (SPC) charts posted near operator workstations are done correctly and are regularly completed throughout the plant?

- A. Commitment of management to quality is strong
- B. Processes are being improved continually
- C. Shop floor staff have been fully trained
- D. SPC charts are available

Correct Answer: D

QUESTION 4

Auditors who audit outside their own country should be familiar with:

- A. their own biases
- B. the auditee's attitude
- C. industry practices at the audit site
- D. the local customs at the audit site

Correct Answer: D

QUESTION 5

An internal audit schedule should be prioritized on the basis of all of the following criteria EXCEPT the:

- A. cost of the activities
- B. risk of the activities
- C. size of the auditee's department
- D. management's requests

Correct Answer: C



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