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QUESTION 1

Using six sigma methodology, a company at 4.5 sigma would have a failure rate of:

- A. 3.4 ppm
- B. 233 ppm
- C. 1350 ppm
- D. 6210 ppm

Correct Answer: C

QUESTION 2

When a Belt Poka-Yoke\\'s a defect out of the process entirely then she should track the activity with a robust SPC system on the characteristic of interest in the defect as an early warning system.

- A. True
- B. False

Correct Answer: B

QUESTION 3

The data set is having 100 values of effort variance in % for different project releases, indicate what type of distributions would be suited for understanding the process behavior.

- A. Poison
- B. Binomial
- C. Normal
- D. Exponential

Correct Answer: C

QUESTION 4

"If P value is ≥ 0.5 , then the process is said to be Normal" ?Indicate what type of statistics is being used?

- A. Descriptive
- B. Inferential
- C. Expression



D. None of the above

Correct Answer: B

QUESTION 5

Six Sigma is a methodology which uses:

- A. Accounting principles to increase profitability
- B. mathematical analysis to identify variation in the product
- C. process review from time to time to transform the business
- D. statistical tools to identify and eliminate variation

Correct Answer: D

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