



# CLSSYB<sup>Q&As</sup>

Certified Lean Six Sigma Yellow Belt (CLSSYB)

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#### QUESTION 1

A Micro Process Map may map a process showing the entire activities of a department and can likely be broken into many Macro Process Maps showing numerous processes that comprise the activities of the department.

- A. True
- B. False

Correct Answer: B

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#### QUESTION 2

A Macro Process Map may map a process showing the entire activities of a department and can likely be broken into many Micro Process Maps showing numerous processes that comprise the activities of the department.

- A. True
- B. False

Correct Answer: A

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#### QUESTION 3

Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a \_\_\_\_\_ so those involved in the process know what to do when the critical metrics move out of spec.

- A. Response Plan
- B. Call List
- C. Chain-of-Command
- D. Defect Analysis Plan

Correct Answer: A

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#### QUESTION 4

Having an Alpha of .05 and a Beta of .10 are the most common risk levels when running a Statistical test.

- A. True
- B. False

Correct Answer: A

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**QUESTION 5**

80% of effects come from 20% of the possible causes. These 20% are called the:

- A. Variations in the process
- B. Vital Few
- C. Cost to the process
- D. Waste

Correct Answer: B

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