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QUESTION 1

If a set of data is generally centered relative to the targeted value but is rather widely dispersed it would be said to be _____.

- A. Precise but not accurate
- B. Accurate but not precise
- C. Precise but skewed
- D. Accurate but distributed

Correct Answer: B

QUESTION 2

A sample that will lead to incorrect conclusions about the population and which will not be representative of the population is:

- A. Clustered
- B. Biased
- C. Random
- D. Stratified random
- E. None of the above

Correct Answer: B

QUESTION 3

Which of the following are needed to calculate the process capability index, C_p ?

- A. The specification limits and the Mean
- B. The specification limits and $\hat{\sigma}$ (Sigma Cap)
- C. The process Mean and $\hat{\sigma}$ (Sigma Cap)
- D. The upper and lower specification limits

Correct Answer: D

QUESTION 4

When selecting a project, priority should first be given to a project that?



- A. Only affects employees in the work cell
- B. Has objectives that align with organizational goals
- C. Is expected to be completed within one week
- D. The solution is readily apparent before the project is started

Correct Answer: B

QUESTION 5

Xbar-R Chart better than Xbar-S Chart when the subgroup size is small. Which of the following applies in this condition?

- A. Mean is accurate
- B. Range variation estimates are less inflated by small samples
- C. Median is not seen here
- D. Inflation is a part of the budget

Correct Answer: B

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