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QUESTION 1

Upon completion of a project a Belt must complete the _____ then transfer responsibility for this to the Process Owner.

- A. Final Process Map
- B. Project Timesheet
- C. Team Briefing Paper
- D. Documentation Plan

Correct Answer: D

QUESTION 2

Six Sigma is a term used to indicate that there are 6 Standard Deviations below and above the process Mean and within upper and lower specification limits.

- A. True
- B. False

Correct Answer: A

QUESTION 3

For the data shown here a Belt suspects the three grades are supplying the same results. Which statement(s) are true for proper Hypothesis Testing?



Grade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1.74	0.24	0.6
0.3	0.67	0.84
0.33	6.94	0.22
4.13		

- A. The most appropriate Central Tendency to test is the Means
- B. An appropriate test to test Central Tendency is the Levene's test
- C. An appropriate test to test Central Tendency is the ANOVA test
- D. An appropriate test to test Central Tendency is the Mood's Median test

Correct Answer: D

QUESTION 4

Run charts can be understood by the following:

- A. Anderson darling test
- B. 80-20 rule
- C. Clusters, Mixtures, Oscillations and trends



D. excel spreadsheet

Correct Answer: C

QUESTION 5

The Control Plan is the road map to sustaining the improvements made through the Lean Six Sigma project and should therefore involve keeping the _____ up to date as a means of supporting the Response Plan in case a defect is noticed.

A. X-Y Diagram

B. Shewhart Chart

C. FMEA

D. Customer Service Plan

Correct Answer: C

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