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QUESTION 1

Examples of a Visual Factory include which of these? (Note: There are 2 correct answers).

- A. White outlines on floor for proper inventory placement
- B. Documented procedures with a numerical outline
- C. Bad/Good indications of gauge readings with red and green outlines
- D. Implementing a defect inspection device

Correct Answer: AC

QUESTION 2

Hypothesis Tests determine the probabilities of differences between observed data and the hypothesis being solely due to chance. This is determined based on the result of the _____.

- A. Random acts
- B. P-values
- C. Standard Deviations
- D. R-values

Correct Answer: B

QUESTION 3

The reason(s) for not marking the customer Specification Limits (SL) on a Control Chart is which of these? (Note: There are 4 correct answers).

- A. Process control teams should not control a process based on SLs
- B. Displaying the SLs on a Control Chart sends a wrong signal toward process control
- C. Marking the SLs on a Control Chart is against the principle of charting
- D. By marking the SLs, one can confuse the operator as to what limits are critical
- E. By using mere Control Limits the process only needs to be in Statistical Control

Correct Answer: ABDE

QUESTION 4

A plastic box manufacturer is producing 4 types of boxes. A quality engineer is working on reducing the variances of the



storage capacity of boxes. To explain the variation of storage capacity across all types of boxes, which method should he use?

- A. Random sampling
- B. Stratified random sampling
- C. Systematic sampling
- D. All of these answers are correct

Correct Answer: D

QUESTION 5

The data on SPC charts are typically constructed such that they have the most recent data point on the right hand side.

- A. True
- B. False

Correct Answer: A

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