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QUESTION 1

If a process has Outliers which pair of charts is most preferable if subgroups will exist for the Continuous Data?

- A. Individual--Moving Range
- B. Xbar-R Charts
- C. Xbar-S Charts
- D. nP and P Charts

Correct Answer: B

QUESTION 2

The very best way to begin an effort to map a process is to do which of these?

- A. Interview the process owner
- B. Interview the manager of the department
- C. Walk the actual process from beginning to end
- D. Take pictures of the factory floor at each shift

Correct Answer: C

QUESTION 3

The Regression Model for an observed value of Y contains the term β_0 which represents the Y axis intercept when X = 0.

- A. True
- B. False

Correct Answer: A

QUESTION 4

The purpose of a Process Map is to identify the complexity of the process and to record all actions and decision points in the process.

- A. True
- B. False

Correct Answer: A



QUESTION 5

The Central Limit Theorem helps us understand the _____ we are taking and is the basis for using sampling to estimate population parameters.

- A. Analysis
- B. Kurtosis
- C. Risk
- D. Route

Correct Answer: C

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