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QUESTION 1

The deviation of the measured value from the actual value is known as _____.

- A. Bias
- B. Linearity
- C. Repeatability
- D. Movement

Correct Answer: A

QUESTION 2

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?

- A. 0.64
- B. 1.27
- C. 1.84
- D. 2.12

Correct Answer: B

QUESTION 3

A Belt experienced an Alpha of .05 and a Beta of .10 and knew these are the most common risk levels when running a Statistical test.

- A. True
- B. False

Correct Answer: A

QUESTION 4

A Belt concludes a Lean Six Sigma project with the creation of a Control Plan. At what point can the Control Plan be closed?

- A. Never, a Control Plan is a living document
- B. As soon as the Champion signs off



- C. Within 30 days of the LSS project review team meeting
- D. After the project has been presented at the recognition event

Correct Answer: A

QUESTION 5

Use of the _____ approach is the most classic arrangement when constructing a Fishbone Diagram.

- A. Chronological
- B. 6M
- C. 5M
- D. Alphabetical

Correct Answer: B

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