



# CLSSBB<sup>Q&As</sup>

Certified Lean Six Sigma Black Belt (CLSSBB)

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#### QUESTION 1

Proposed Six Sigma projects that are not in some way linked to organizational goals:

- A. will typically be short term
- B. use statistical inference
- C. have a high risk of failure
- D. should not be approved E. none of the above

Correct Answer: D

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#### QUESTION 2

Customers make their decisions based on Features, Integrity (of the seller) Delivery and \_\_\_\_\_?

- A. Color
- B. Expense
- C. Season
- D. None

Correct Answer: B

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#### QUESTION 3

A six sigma project to reduce billing statement expenses has shown the need to hire two additional mailroom clerks. Based on this information, which of the following metrics should be used to measure the financial benefits of the project?

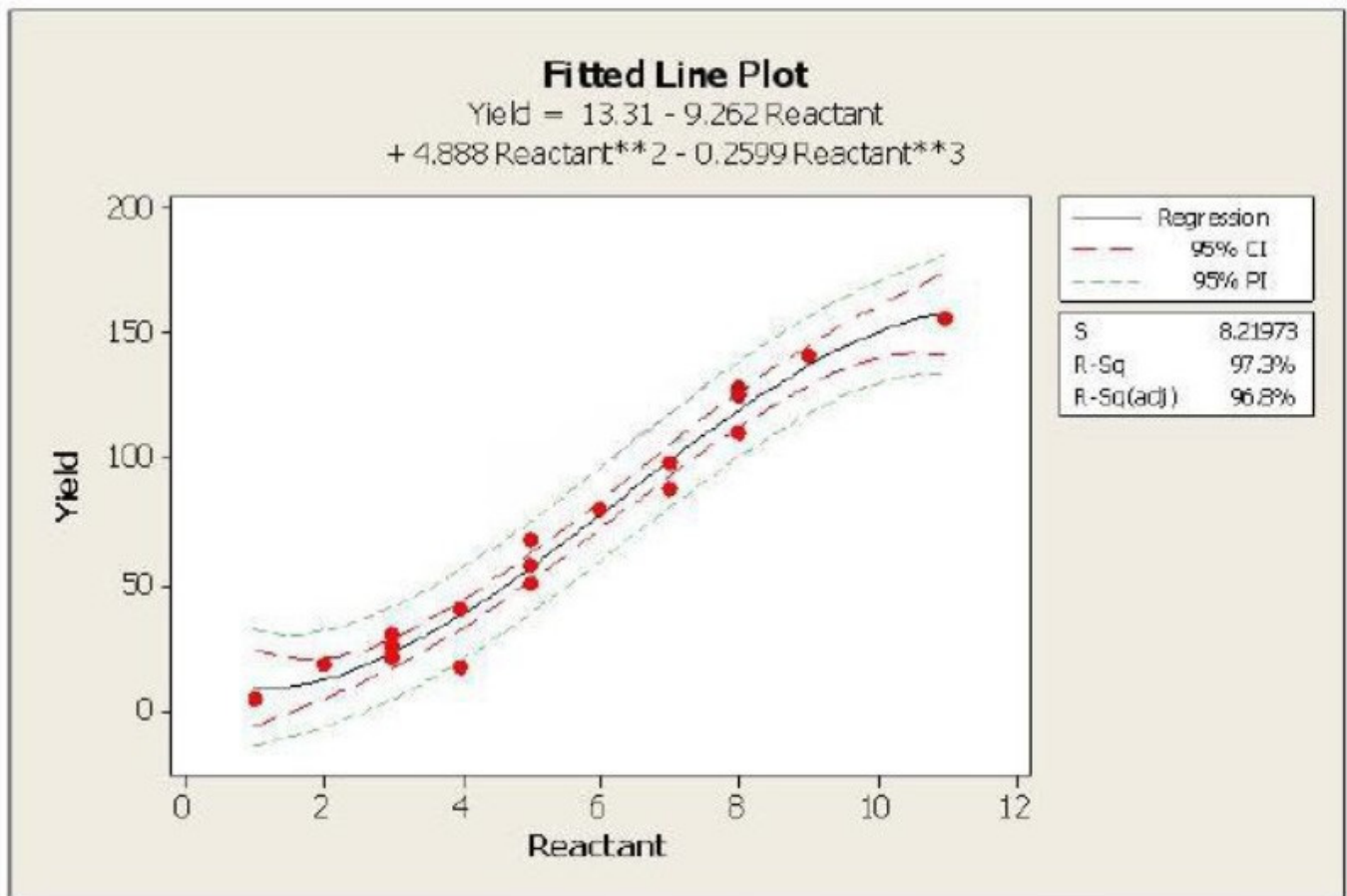
- A. Cost of poor quality
- B. Return on investment
- C. Net present value
- D. Internal rate of return

Correct Answer: B

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#### QUESTION 4

Which statement is NOT correct about the Fitted Line Plot shown here?



- A. The independent variable is the reactant
- B. If the reactant was 10 units, with 95% confidence we would expect a minimum yield of 148 units
- C. With at least 95% confidence, we can expect less than 10 units of Yield when the reactant is at a value of 1
- D. A reactant value between 6 and 8 units yields around 40 to 60
- E. When the reactant increases, the expected yield would increase

Correct Answer: D

#### QUESTION 5

What aspects of Measurement Systems Analysis (MSA) studies are applicable when the process used to measure does not damage the part?

- A. Destructive variable gage RandR and Crossed Study
- B. Destructive variable gage RandR and Nested Study
- C. Nondestructive variable gage RandR and Crossed Study
- D. Nondestructive variable gage RandR and Nested Study



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Correct Answer: D

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