



# CLSSBB<sup>Q&As</sup>

Certified Lean Six Sigma Black Belt (CLSSBB)

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### QUESTION 1

A team wants a technique for displaying the connection between various customer needs and various features on a product. They should use:

- A. written and diagrammed work instructions
- B. flow charts and process maps
- C. cause and effect diagrams
- D. Pareto chart
- E. relationship matrix

Correct Answer: E

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### QUESTION 2

For a line in an FMEA form a team has established the following: Cost: \$82 Severity: 7 Occurrence: 9 Detection: 4 Target date: 7 days What should the risk priority number (RPN) be for this line:

- A. 144,648
- B. 252
- C. 1764
- D. 63
- E. none of the above

Correct Answer: B

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### QUESTION 3

The distribution is:

- A. symmetric
- B. left skewed
- C. right skewed
- D. normal
- E. uniform

Correct Answer: C

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#### QUESTION 4

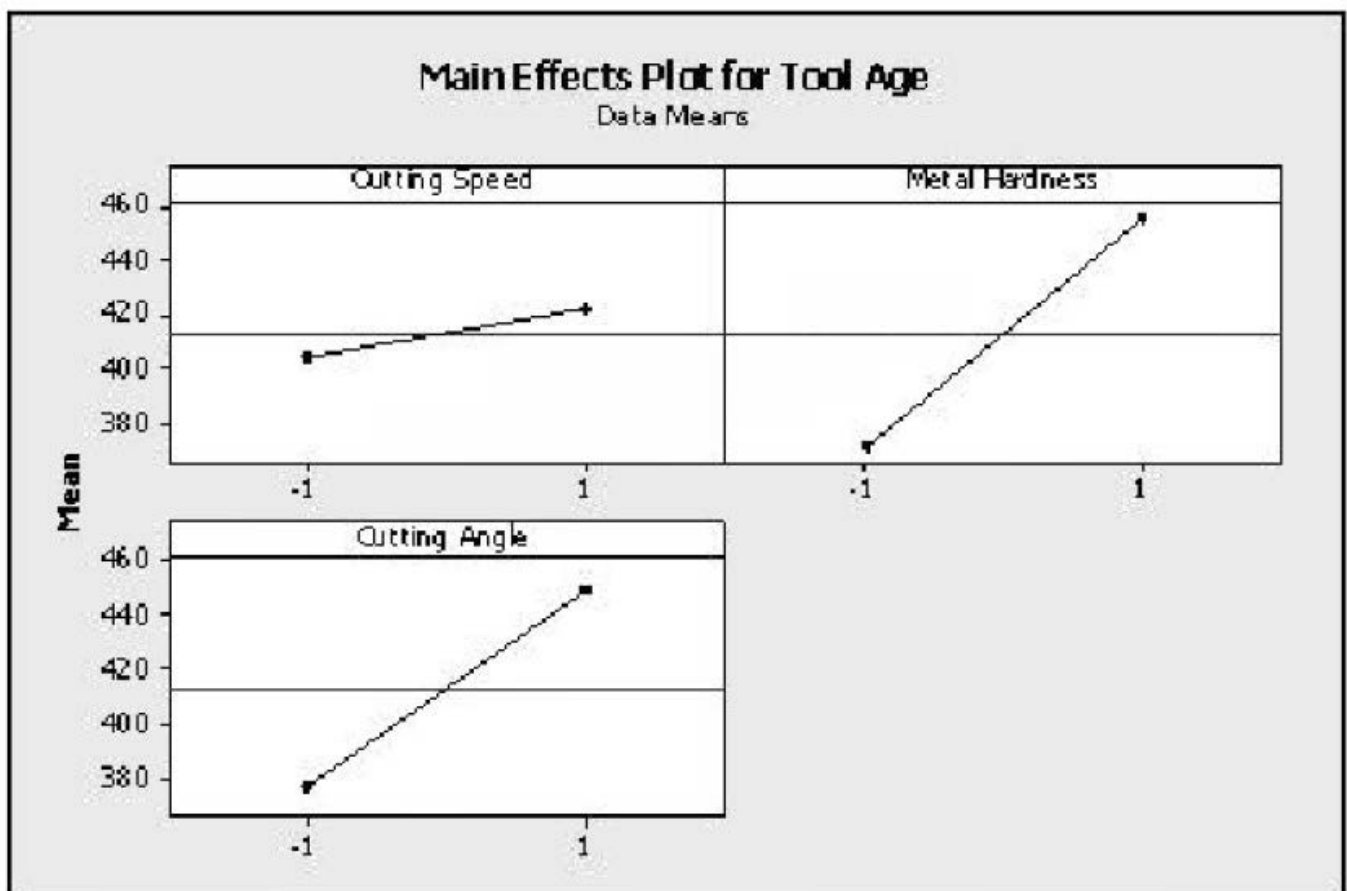
A valid Multiple Linear Regression (MLR) is characterized by all of these except?

- A. It is an assumption that the X's (inputs) are not correlated to each other
- B. The X's (inputs) are assumed to be independent of each other
- C. The Residuals from MLR analysis have to be Normally Distributed
- D. MLR is conducted based on a deliberate form of experimentation
- E. It is not possible to evaluate interactions in a MLR analysis

Correct Answer: D

#### QUESTION 5

Which statement(s) are correct about the DOE Factorial plot output here? (Note: There are 3 correct answers).



- A. Two factors were operated at 3 levels each
- B. The highest tool age was achieved with metal hardness at high level while keeping the cutting speed at the low level



- C. The design indicated above is a 32 factorial design
- D. The cutting speed and cutting angle are at the low level for the least tool age achieved
- E. All factors had 2 levels in the experiment

Correct Answer: BCE

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